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Basic Function Instruction 6-4 T TIMER T Ladder diagram Key operations Mnemonic code X1 EN TUP.1S T50 Y0 T50 R 0 An example of applying the “time-up” status by using the T50 contact. ORG X 1 T 50 PV: R 0 ORG T 50 OUT Y 0 c d X1 T50 When R0=100 When R0=200 Time Start Time-Up Time-Up (current value) 10.0S 20.0S Y0 Y0 0 100 200

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